## IN THE SPECIFICATION

Please amend the specification as follows:

Replace the paragraph on page 9, between lines 13-20 of the specification with the following:

In the above-described embodiments of the method according to the invention, the amounts of material 33, 33', 35, 35' to be removed from the rotor 19', 19'', respectively, and the turbine unit 13', 13'', respectively, are removed from positions which are as remote as possible from the axis of rotation 23', 23'', respectively. It is noted that the invention also includes embodiments wherein the material to be removed is removed from positions which are closer to the axis of rotation. In these alternative embodiments, the amount of material to be removed is generally larger, but the alternative embodiments offer a wider choice as regards the positions where the material is removed.